

JACOBS IMPROVED DRILL CHUCKS

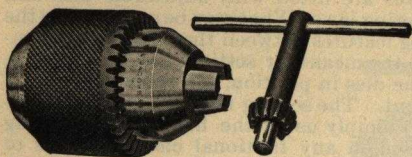


Fig. 2748A

The Jacobs Improved Drill Chuck is similar to the old, well-known spanner sleeve chuck in general form and structure. It is made with a patented device (the toothed sleeve and key), this device distinguishing it from others as, by the action of the key, the initial or final adjustment may be easily and effectively performed with only one hand,

leaving the other hand free to adjust or remove the drill.

The No. 2 chuck is especially adapted to sensitive and high speed drill presses, lathe, tapping machines and for many other purposes.

The No. 5 chuck is not only especially adapted for use as a drill chuck, but is a most convenient tool to use in connection with an engine lathe, as a hole may be bored through the chuck and shank the size of its full capacity.

SECTIONAL FLAT BACK

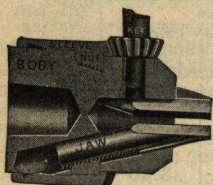


Fig. 2748C

SECTIONAL REGULAR

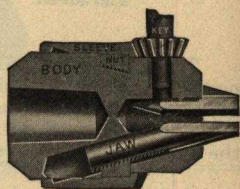


Fig. 2748B

The Nos. 1A, 2A, 3A, and 6A are made without the chamfered portion at the back end of the body, making them shorter than the regular chuck and giving them the name of "flat back." The back end of the body of these chucks is sometimes used as a thrust bearing. These chucks are used on many of the best known electric, pneumatic and flexible shaft drills and give excellent satisfaction.

Number.....	1	1A	2	2A	3
For Drills.....inches	0 to $\frac{13}{16}$	0 to $\frac{1}{4}$	0 to $\frac{3}{16}$	0 to $\frac{3}{8}$	0 to $\frac{11}{16}$
Price.....each	5.50	5.50	5.50	5.50	9.00
Number.....	3A	4	5	6	6A
For Drills.....inches	0 to $\frac{11}{16}$	$\frac{1}{16}$ to $\frac{3}{4}$	$\frac{3}{8}$ to 1	0 to $\frac{1}{2}$	0 to $\frac{1}{2}$
Price.....each	9.00	18.00	25.00	9.00	9.00

REPAIRS

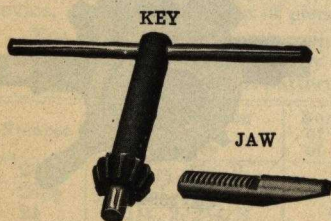


Fig. 2748D



Fig. 2748E

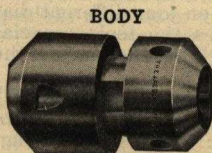


Fig. 2748F



Fig. 2748G



Fig. 2748H

Number.....	1	1A	2	2A	3	3A	4	5	6	6A
Price, Keys.....each	.30	.30	.30	.30	.45	.45	.75	1.25	.45	.45
" Jaws.....per set	1.65	1.65	1.65	1.65	2.70	2.70	4.50	6.75	2.70	2.70
" Nuts.....each	.55	.55	.55	.55	.90	.90	1.50	2.25	.90	.90
" Sleeves....."	.55	.55	.55	.55	.90	.90	1.50	2.25	.90	.90